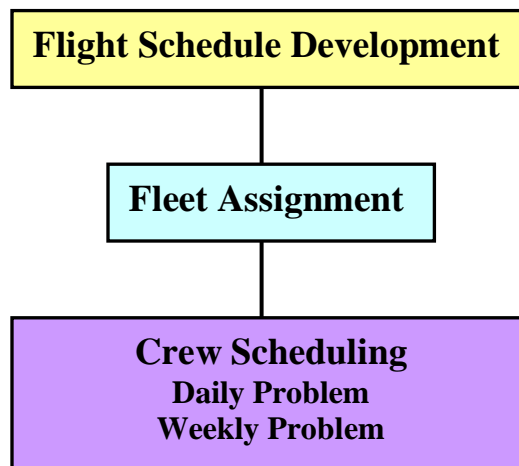


- **Airline Scheduling: An Overview**
- **Crew Scheduling**
- **Time-shared Jet Scheduling (Case Study)**

## **Airline Scheduling: An Overview**

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## **Flight Schedule Development**

<b>Flight Number</b>	<b>Departure location time</b>	<b>Arrival location time</b>	<b>Aircraft Type</b>
.	.	.	.
.	.	.	.
.	.	.	.

**Given:**

- 1. Demand and revenues for every origin-destination pair ('market') over time-of-the-day and day-of-the-week**
- 2. Route information**
  - distances
  - times
  - operating restrictions
- 3. Aircraft characteristics and operating costs**
- 4. Operational and managerial constraints**

**Find:**

**A set of flights with**

- departure and arrival times
- aircraft assignment

**which maximize profits**

## **Other issues in airline operations:**

- **Concurrent flows of *passengers, cargo, aircraft and flight crews* through time**
- **Aircraft maintenance**
- **Management of ground resources:**
  - *ticketing, check-in, baggage drop-off, gates*

## **Fleet Assignment**

- **Fleet:**  
**Group of flights confined to a specific aircraft type**

## **Example:**

*US Airways typically flies about 2,500 jet flights to over 100 domestic, Caribbean and European markets using more than 400 aircraft of 14 different types*

- **Assign an aircraft type to each flight in the schedule**
- **Objective: maximize revenue by**
  - **matching seat capacity to passenger demand**
  - **reducing costs such as fuel, maintenance and airport gating**
- **Requirements:**
  - **restrictions on the operating ranges of aircraft**
  - **curfews and runway limitations at airports**

- **aircraft must stay overnight at stations where maintenance work can be performed**
- **there must also be enough time for passengers to deplane and enplane and for servicing the aircraft**

*Today most major airlines use automated procedures based on mathematical optimization models to solve this problem.*

*At US Airways, the Operations Research Group has been providing automated decision support for the fleet of schedules since 1993, at an annual benefit to the airline of several million dollars.*

## **Crew Scheduling**

- **Pairing:**  
Sequence of flights that start and end at a crew home base
- **Partition a given flight schedule into pairings so that each flight is covered by exactly one crew trip**

## **WHAT MAKES THE PROBLEM DIFFICULT?**

- **Constraints due to crew work rules and FAA safety regulations**
- **Cost of a pairing depends on complex crew pay guarantees**
- **Number of possible pairings is extremely large for many airlines**

## **Crew Assignment**

- **Input: A set of crew trips**
- **Each trip will operate over a range of dates and days of the week**
- **Trips are grouped into monthly flying assignments**
- **The assignments are posted for bid by crew members**

## **Crew Scheduling: Formulation**

### **Generate pairings such that:**

- 1) Each pairing starts and ends at a crew home base**
- 2) Each pairing conforms to work rules of the airline and FAA safety regulations**

### **Calculate cost of pairings based on:**

- 1) Crew salary structure and work rules**
- 2) Hotel and other expenses as a result of layovers**
- 3) Ground transportation**

**pay and credit: number of hours for which a crew member is paid - number of hours he actually flies**

### **Sources of large pay and credit:**

- 1) *Layovers*: Staying at a city other than the home base**
- 2) *Deadheading*: Transporting crew members as passengers**
- 3) Long sit periods between flights**
- 4) Short duty days**

- **Problem:** *Choose a set of pairings with minimum cost such that each flight leg is covered by exactly one pairing*

- Given  $m$  flight legs,  $n$  pairings with cost  $c_j$  for pairing  $j$

NOTE THAT  $n$  IS USUALLY VERY LARGE AND A FLIGHT LEG MAY BE PART OF MANY PAIRINGS

- Let  $a_{ij} = 1$  if leg  $i$  is part of pairing  $j$  and  $0$ , otherwise

This defines a matrix  $A = [ a_{ij} ]$ , where row  $i$  corresponds to flight leg  $i$  and column  $j$  corresponds to pairing  $j$

NOTE THAT  $A$  IS PART OF INPUT DATA

- 
- Define decision variables  $x_j \in \{0,1\}$  such that  $x_j = 1$ , if pairing  $j$  is selected, and  $0$  otherwise
- Constraints: for  $i=1,\dots,m$

$$\sum_j^n a_{ij} x_j = 1$$

- Objective:  $\text{Min} \sum_j^n c_j x_j$

The problem can be formulated as an integer program:

$$\text{Min } c_1 x_1 + c_2 x_2 + \dots + c_n x_n$$

st

$$a_{11}x_1 + a_{12}x_2 + \dots + a_{1n}x_n = 1$$

$$a_{21}x_1 + a_{22}x_2 + \dots + a_{2n}x_n = 1$$

⋮

$$a_{m1}x_1 + a_{m2}x_2 + \dots + a_{mn}x_n = 1$$

$$x_j \in \{0,1\} \quad \text{for } j = 1, \dots, n$$

### **Example:**

#### **Partial flight schedule:**

<b>Flight i</b>	<b>Origin</b>	<b>Destination</b>	<b>Departure time</b>	<b>Flight time</b>
<b>1</b>	<b>NY</b>	<b>BSTN</b>	<b>15</b>	<b>60</b>
<b>2</b>	<b>SF</b>	<b>DNV</b>	<b>40</b>	<b>130</b>
<b>3</b>	<b>PGH</b>	<b>LA</b>	<b>125</b>	<b>195</b>
<b>4</b>	<b>DNV</b>	<b>NY</b>	<b>385</b>	<b>200</b>
<b>5</b>	<b>LA</b>	<b>SF</b>	<b>650</b>	<b>85</b>

#### **Flight times between cities:**

<b>City</b>	<b>BSTN</b>	<b>DNV</b>	<b>LA</b>	<b>NY</b>	<b>PGH</b>	<b>SF</b>
<b>BSTN</b>	<b>-</b>	<b>220</b>	<b>250</b>	<b>60</b>	<b>100</b>	<b>245</b>
<b>DNV</b>	<b>220</b>	<b>-</b>	<b>120</b>	<b>200</b>	<b>180</b>	<b>130</b>
<b>LA</b>	<b>250</b>	<b>120</b>	<b>-</b>	<b>240</b>	<b>195</b>	<b>85</b>
<b>NY</b>	<b>60</b>	<b>200</b>	<b>240</b>	<b>-</b>	<b>75</b>	<b>230</b>
<b>PGH</b>	<b>100</b>	<b>180</b>	<b>195</b>	<b>75</b>	<b>-</b>	<b>190</b>
<b>SF</b>	<b>245</b>	<b>130</b>	<b>85</b>	<b>230</b>	<b>190</b>	<b>-</b>

#### **Some of the feasible pairings:**

<b>Pairing j</b>	<b>Route</b>	<b>Cost c<sub>j</sub></b>
<b>1</b>	<b>SF -DNV-NY-SF</b>	<b>560</b>



<b>2</b>	<b>SF-DNV-LA-SF</b>	<b>335</b>
<b>3</b>	<b>PGH- LA-PGH</b>	<b>420</b>
<b>4</b>	<b>PGH- LA-SF-PGH</b>	<b>470</b>
<b>5</b>	<b>NY-BSTN-SF-NY</b>	<b>545</b>
<b>6</b>	<b>SF-NY-BSTN-LA-SF</b>	<b>660</b>
<b>7</b>	<b>NY-BSTN-DNV-NY</b>	<b>490</b>

**Constraint Matrix A:**

<b>Pairing :</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	<b>7</b>
<b>Flight 1</b>					<b>1</b>	<b>1</b>	<b>1</b>
<b>Flight 2</b>	<b>1</b>	<b>1</b>					
<b>Flight 3</b>			<b>1</b>	<b>1</b>			
<b>Flight 4</b>	<b>1</b>						<b>1</b>
<b>Flight 5</b>		<b>1</b>		<b>1</b>		<b>1</b>	

$$\text{Min } 560x_1 + 335x_2 + 420x_3 + 470x_4 + 545x_5 + 660x_6 + 490x_7$$

s.t.

$$x_5 + x_6 + x_7 = 1$$

$$x_1 + x_2 = 1$$

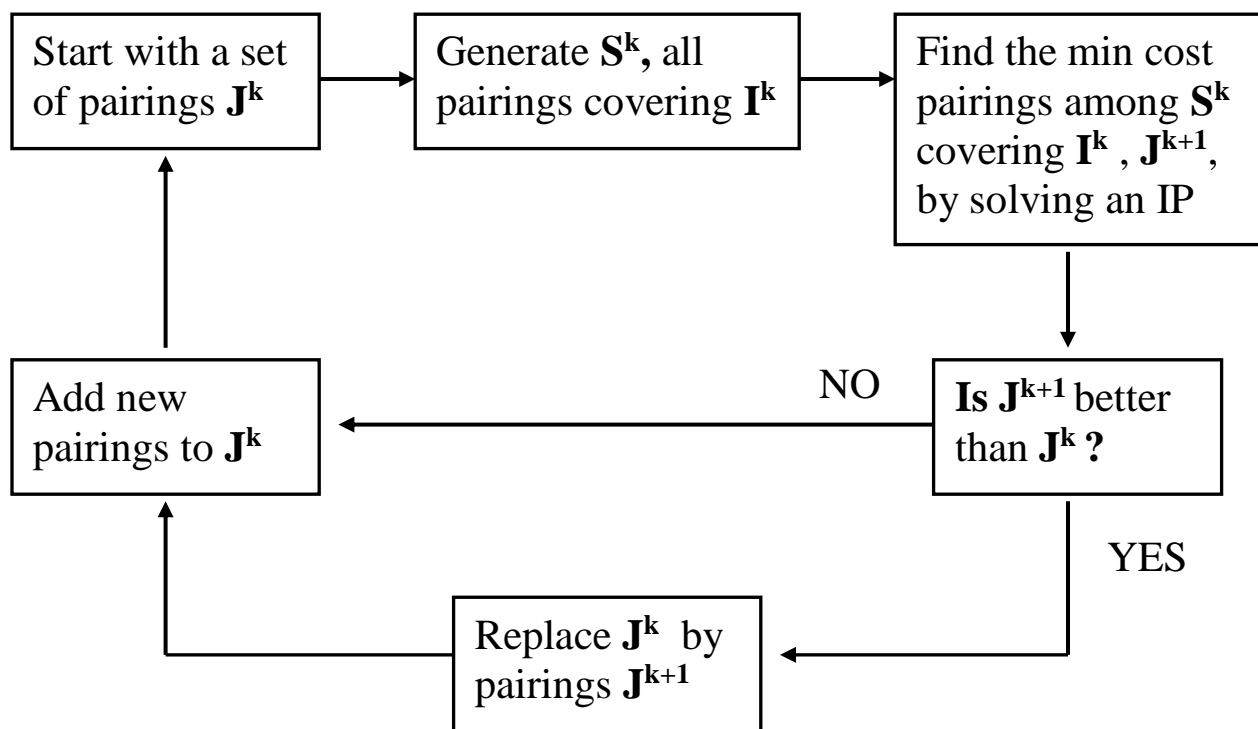
$$x_3 + x_4 = 1$$

$$x_1 + x_7 = 1$$

$$x_2 + x_4 + x_6 = 1$$

$$x_1, \dots, x_7 \in \{0,1\}$$

- This problem is a *set partitioning* problem and is known to be NP-hard
- Usually branch and bound with column generation is used
- Let  $J^k$  be a set of pairings at iteration  $k$  and  $I^k$  be the set of flight legs covered by  $J^k$



- Stop when all legs are covered and a time or iteration limit is reached
- Key issues:
  1. addition of new pairings (random performs well!)
  2. column generation - tree search must be done efficiently

## Flight Scheduling in the Time-Shared Jet Business



# Corporate High Flyers

*Cannot afford a private jet? How about a quarter of it?*

*As popularity of elite aviation reaches new heights, fractional ownership programs makes private planes more affordable ...*

### COMMERCIAL AIR'S GROWING PAINS:

- Delays, cancelled flights
- Being "bumped" from a flight due to overbooking
- No direct flights between certain cities
- Long connection times
- Long check-in times
- Misplaced baggage
- Lack of enough first class or business class seats

### A PRIVATE PLANE IS AN ALTERNATIVE:

- Savings in time
- Flexibility and convenience
- Comfort and privacy

### IF YOU CAN AFFORD IT...

- High cost (\$30 million for a Gulfstream jet)
- Operation and maintenance expenses

## **HOW ABOUT SHARING A PLANE?**

- **All the benefits of private flying**
- **Without the high cost of complete ownership**
- **Without in-house maintenance staff and pilots**

## **HOW DOES IT WORK?**

- **You purchase a portion of an aircraft based on the number of actual flight hours needed annually**
  - 1/16 share provides 50 hours flying time per year**
  - 1/4 share provides 200 hours of flight time per year**
- **You have access to the aircraft any day of the year, 24 hours a day, with as little as four hours notice**

## **WHAT ARE THE COSTS?**

- 1. One-time purchase price for the share**
- 2. Monthly management fee (maintenance, insurance, administrative and pilot costs)**
- 3. Hourly fee for the time the aircraft is used**

### ***Example:***

- |  |
|--|
| <ol style="list-style-type: none"><li><b>1. Price of 1/8 share of a Gulfstream IV-SP jet = \$4.03 million</b></li><li><b>2. Management fees = \$20,500 per month</b></li><li><b>3. Hourly rate = \$2,890</b></li></ol> |
|--|

### **Note:**

- 1. Ownership rights usually expire after 5 years**
- 2. Full ownership is cost-justifiable when annual flight hours exceed 400**

## ***Fractional Jet Ownership programs:***

1. **NetJets**:      <http://www.netjets.com>

**"Executive Jet's industry-leading program of fractional aircraft ownership, offers companies and individuals all the benefits of private flying at a fraction of the cost."**

**"The NetJets fleet of aircraft provides you or your company with efficient access to more locations, increasing the business and personal productivity of key personnel. It's a more affordable alternative for individuals and companies whose flying habits don't justify the cost of an entire aircraft."**

2. **Flexjet**      [http://www.flexjet.com/new/flex\\_home2.html](http://www.flexjet.com/new/flex_home2.html)

## ***Business is growing***

- **In the last 4 years, Executive Jet has ordered 500 new aircraft - 1/3 of the total business jets sold worldwide, totaling over \$8 billion**
- **Executive Jet revenues were projected at \$900 million for 1998 with an average 35% increase annually**
- **Introduced in May 1995, the Flexjet program has over 350 clients, growing at 100 new fractional owners per year**
- **Raytheon Travel Air program was started in 1997 and currently has more than 300 clients**

**WHO ARE THE CUSTOMERS?**

- **Small - midsize companies who cannot justify the cost of an aircraft**
- **Corporations who supplement their flight departments**
- **Individual owners range from entrepreneurial CEO Jim McCann to golfers Tiger Woods and Ernie Els**

### **Case study: Flight Scheduling at Jet-Share Co.**

- **Jet-Share Co. owns 4 Lear 30 and 3 Lear 60 aircrafts**

#### **COSTS TO THE CLIENT:**

##### **1. Purchase prices**

**1/8 share of Lear 30 = \$1.2 million**

**1/8 share of Lear 60 = \$1.5 million**

##### **2. Monthly fees**

**\$5,000 for Lear 30**

**\$6,500 for Lear 60**

##### **3. Hourly fees**

**\$1,800 for Lear 30**

**\$2,200 for Lear 60**

#### **PROBLEMS WITH OPERATIONS IN THE FIRST 6 MONTHS:**

- **Unable to pickup customers on-time 7 times**
- **Subcontracted more than 10 trips**

#### **SCHEDULING AIRCRAFT TO TRIPS (DAILY):**

- **At any time, the aircraft are at different locations or are serving a customer**
- **New customer requests arrive**

**origin**

**destination**

**departure time**

- **POSITIONING LEG (EMPTY FLIGHT): Relocate an aircraft from its current location to the departure location of the next trip**
- **Every customer request must be satisfied on time, possibly by subcontracting extra aircraft**
- **cost of subcontracting an aircraft for one hour is about ten times the cost of flying an aircraft which is in their fleet**

#### **MAJOR TYPES OF COSTS:**

- 1. operating costs (fuel, maintenance, etc.)**
- 2. penalty costs for subcontracting extra aircraft**

### **MAIN PROBLEM**

**Construct a flight schedule with minimum cost**

**s.t.**

- 1. all customer requests are satisfied**
- 2. maintenance requirements**
- 3. previously scheduled trip constraints**

**OBJECTIVE: minimize the number of empty flight hours and subcontracted hours**

#### **MAINTENANCE CONSTRAINTS:**

- Each aircraft has a specified available flight hours after a periodic maintenance until the next one
- Each aircraft can do only a limited number of landings before its next maintenance

**PRE-SCHEDULED TRIP CONSTRAINTS:**

- Trips already assigned to an aircraft should remain so

**SCHEDULING HORIZON: 1-3 days**

- schedule is updated twice daily based on new information
- schedules for different types of aircraft are generated separately

**Example**

**Requested trips 1,...,8 for a given day between locations 1,...,10**

**Current locations of the aircraft:**

<b>Lear 30</b>	<b>Location</b>
<b>1</b>	<b>6</b>
<b>2</b>	<b>7</b>
<b>3</b>	<b>2</b>
<b>4</b>	<b>4</b>

- Only aircraft 1 has maintenance restrictions
  1. it can fly at most 337 minutes
  2. it can land at most 9 times before its next maintenance
- The information about the trips and travel times between locations are given in the case

**DECIDE:** Which trips can be served by each aircraft and ...?



The schedulers create two matrices:

- AT (Aircraft - Trip) and TT (Trip - Trip)

$AT(i,j) = 1$ , if aircraft  $i$  can serve trip  $j$ , and 0 otherwise

$TT(j,k) = 1$ , if trip  $k$  can be served *immediately* after trip  $j$  by the same aircraft, and 0 otherwise

### HOW COULD YOU MODEL THE PROBLEM AS A LINEAR INTEGER PROGRAM?

Define variables:

$S_j = 1$ , if trip  $j$  is subcontracted  
0, otherwise

$Z_{ijk} = 1$ , if aircraft  $i$  serves trip  $j$  just before trip  $k$   
0, otherwise

for  $i,j,k$  such that  $AT(i,j)=1$ ,  $AT(i,k)=1$  and  $TT(j,k)=1$

In order to represent the number of empty flight hours from the initial location to the departure location of the first trip, let us use a dummy trip, namely trip 0. Then,

$Z_{i0k} = 1$ , if aircraft  $i$  serves trip  $k$  first  
0, otherwise

for  $i=1,\dots,n$  and  $AT(i,k)=1$

$Z_{ij0} = 1$ , if aircraft  $i$  serves trip  $j$  last  
0, otherwise

**for  $i=1,\dots,n$  and  $AT(i,j)=1$**

---

**$Z_{i00} = 1$ , if aircraft  $i$  does not serve any trips  
 $0$ , otherwise**

**for  $i=1,\dots,n$**

---

**You should have constraints to ensure that**

- 1. Each unscheduled trip will either be served by one aircraft, or will be subcontracted**
- 2. If an aircraft serves trip  $k$  after trip  $j$ , trip  $j$  is either the first trip served by this aircraft, or it is served after another trip, say trip  $p$**
- 3. Each aircraft has a first trip or does not serve any trips at all**

**Maintenance restrictions:**

- 4. Total flight hours of aircraft  $i$  is at most the available flight hours before the next maintenance**
- 5. Total number of landings of aircraft  $i$  is at most the available landings before the next maintenance**

**Pre-scheduled trips:**

- 6. If trip  $k$  is pre-scheduled to aircraft  $i$ , then it will be served by aircraft  $i$**

- **Maintenance restrictions and pre-scheduled trips make the problem difficult**
- **If these restrictions are relaxed, the problem can be solved efficiently**

**A heuristic approach:**

- 1. Solve the problem without pre-scheduled trips and maintenance restrictions**
- 2. Use the given solution to construct a solution for the original problem**